AR91.40-P-0683GI	Remove, replace and install rear center seat belt	4.5.99

MODELS 163.136 /154 /172 as of 1.9.99,
163.113 /128 /157 /174 /175



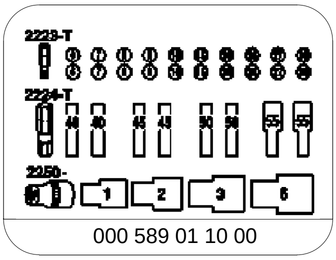
P91.40-2170-09

	Remove/Install		
⚠ **Danger!**	**The spring in the inertia reel can pose an injury hazard** when the tension is released and it uncoils.	Never disassemble inertia reels	AS91.00-Z-0002-01A
1.1	Disconnect connector from electrical line of seat belt buckle of the outer rear seat	i Only with side airbag in the rear (left and right), code 293. Turn ignition key into position "0" in order to avoid fault codes.	
2	Unhook rear seat cover on the back of the rear seat cushion		
3	Carefully lift up rear seat cover and unscrew bolt from belt end fitting	i Do not damage rear seat cover. i **Installation:** Align rear seat cushion and rear seat cover correctly. Nm Torx bit set	*BA91.40-P-1001-01D *000589011000
4	Remove belt end fitting from rear seat		
5	Detach paneling (1) of belt guide (2) from rear backrest	i Lift up front paneling and remove	
6	Unscrew mounting screws of belt guide and remove belt guide (2)		
7	Fold rear backrest forwards	i See Operating Instructions	
8	Unhook rear backrest cover (3) on the back of the rear backrest		
9	Unscrew bolts (5) of rear wall paneling (4)		
10	Remove rear wall covering (4)	i Pull at the upper corners of the rear wall paneling in order to remove body-bound rivets (10). i **Installation:** Replace body-bound rivets.	
11	Unscrew bolt (6) from automatic belt retractor (7)	Nm Torx bit set	*BA91.40-P-1005-01D *000589011000
12	Detach automatic belt retractor (7) and guide seat belt through the rear backrest cover of the rear backrest	i **Installation:** Pay attention to catch and correct installation position of the automatic belt retractor. Make sure seat belt is not twisted when installed.	

13 e	Check seat belt for signs of damage Check seat belts for damage		AP91.40-P-9150GH
14	Install in the reverse order		

Nm Seat belts/emergency tensioning retractors

Number	Designation		Model 163 as of 09/99
BA91.40-P-1001-01D	Screw on belt end fitting	Nm	35
BA91.40-P-1005-01D	Screw rear seat belt retractor to 2/3 seat bench	Nm	40



Torx bit set